PT8DN

Heavy Industrial • DeviceNET® Communication

Industrial Grade String Pot
Absolute Linear Position to 60 inches (1524 mm)
**Aluminum or Stainless Steel Enclosure Options**
NEMA 6 / IP67

GENERAL

|	
Full Stroke Ranges	0-2 to 0-60 inches
Electrical Interface	CANbus ISO 11898
Protocol	DeviceNET version 2.0
Accuracy	see ordering information
Repeatability	± 0.02% full stroke
Resolution	± 0.003% full stroke
Measuring Cable	stainless steel, nylon-coated or thermoplastic
Enclosure Material	powder-painted aluminum or stainless steel
Sensor	plastic-hybrid precision potentiometer
Potentiometer Cycle Life	see ordering information
Maximum Retraction Acceleration	see ordering information
Weight, Aluminum (Stainless Steel) Enclosure	3 lbs. (6 lbs.), max.

ELECTRICAL

Input Voltage	bus powered
Input Current	40 mA
Address Setting/Node ID	0...63 set via DIP switches (default: 63)
Baud Rate	125K, 250K or 500K set via DIP switches
EDS File	available @ http://www.celeso.com/download

ENVIRONMENTAL

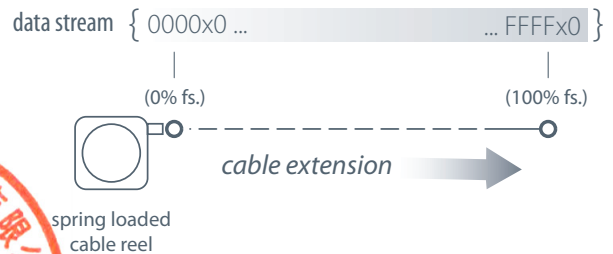|	
Environmental Suitability	NEMA 4X/6, IP 67
Operating Temperature	-40° to 185°F (-40° to 85°C)
Vibration	up to 10 g to 2000 Hz maximum
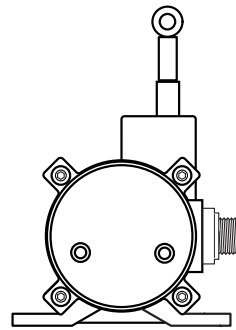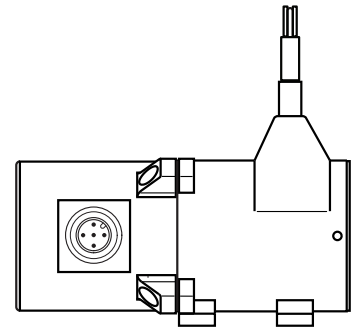
3.6" [91 mm]   5.6" [141 mm]

The PT8DN, using a high cycle plastic-hybrid potentiometer, communicates via DeviceNET protocol with programmable controllers in factories and harsh environments requiring linear position measurements in ranges up to 60".

As a member of our innovative family of NEMA 4 rated cable actuated sensors, the PT8DN installs in minutes by simply mounting it's body to a fixed surface and attaching it's cable to the movable object. Perfect parallel alignment not required.
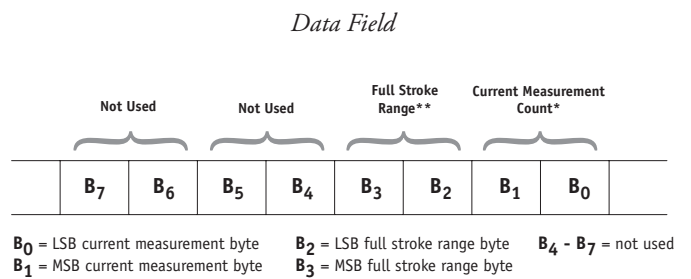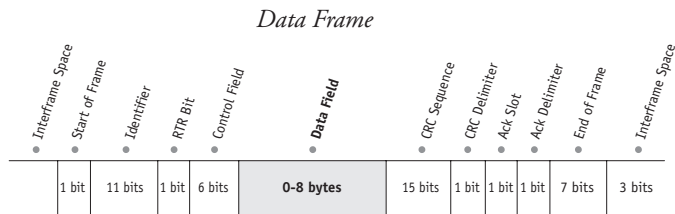
Output Signal:

data stream { 0000x0 ... ... FFFFx0 }

(0% fs.)   (100% fs.)

cable extension

spring loaded
cable reel

I/O Format:

Data Frame

Interframe Space	Start of Frame	Identifier	RTR Bit	Control Field	**Data Field**	CRC Sequence	CRC Delimiter	Ack Slot	Ack Delimiter	End of Frame	Interframe Space

1 bit	11 bits	1 bit	6 bits	0-8 bytes	15 bits	1 bit	1 bit	1 bit	7 bits	3 bits

Data Field

Not Used		Not Used		Full Stroke Range**		Current Measurement Count*	
B_7	B_6	B_5	B_4	B_3	B_2	B_1	B_0

B_0 = LSB current measurement byte B_2 = LSB full stroke range byte B_4 - B_7 = not used
B_1 = MSB current measurement byte B_3 = MSB full stroke range byte

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*Current Measurement Count

The **C**urrent **M**easurement **C**ount (**CMC**) is the output data that indicates the present position of the measuring cable.

The CMC is a 16-bit value that occupies the first two bytes (B_0 and B_1) of the data field. B_0 is the LSB (least significant byte) and B_1 is the MSB (most significant byte).

The CMC starts at 0000H with the measuring cable fully retracted and continues upward to the end of the stroke range stopping at FFFFH. This holds true for all ranges.

**Full Stroke Range

The **F**ull **S**troke **R**ange **(FSR)** is a 16-bit value in the data field that expresses the full range of the sensor in inches. This value can be used to convert the actual count to units of measurement should the application require it.

The full stroke measurement range occupies the second two bytes (B_2 and B_3) of the data field.

B_2 is the LSB (least significant byte) and B_3 is the MSB (most significant byte).

This value is expressed in inches.

Example:

Hex Value	Decimal Equivalent	Full Stroke Range
001E	30	30 inches

Converting CMC to Inches

If required, the CMC can easily be converted to a linear measurement expressed in inches instead of just counts.

This is accomplished by first dividing the CMC by 65,535 (total counts over the range) and then multiplying that value by the FSR:

$$\left(\frac{CMC}{65,535} \right) \text{X} \; FSR$$

Example:

If the full stroke range is **30 inches** and the current position is **OFF2 Hex** (4082 Decimal) then,

$$\left(\frac{4082}{65,535} \right) \text{X} \; 30.00 \text{ inches} \; = \; 1.87 \text{ inches}$$

Address Setting (Node ID), Baud Rate and Bus Termination Settings

Address Setting (Node ID)

The Address Setting (Node ID) is set via 6 switches located on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

The DIP switch settings are binary starting with switch number **1** (= 2^0) and ending with switch number **6** (= 2^5).

DIP-1 (2^0)	DIP-2 (2^1)	DIP-3 (2^2)	DIP-4 (2^3)	DIP-5 (2^4)	DIP-6 (2^5)	address (decimal)
0	0	0	0	0	0	0
1	0	0	0	0	0	1
0	1	0	0	0	0	2
...	...	...	...	...	...	...
1	1	1	1	1	1	63

 = "0"   = "1"

Baud Rate

The transmission baud rate may be either factory preset at the time of order or set manually at the time of installation.

The baud rate can be set using switches **7** & **8** on the 8-pole DIP switch found on the DeviceNET controller board located inside the transducer.

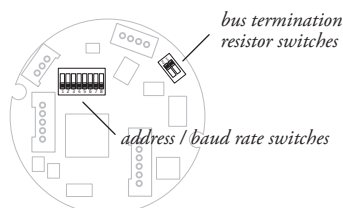| DIP-7	DIP-8	baud rate
0	0	125k
1	0	250k
0	1	500k
1	1	125k

 = "0"   = "1"

Bus Termination

The setting of the internal bus termination resistor may be specified upon order or manually changed by the end user at the time of installation.
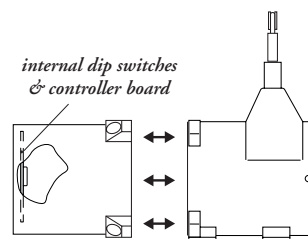
The bus termination resistor is activated setting switches **1** & **2** on the 2-pole DIP switch (located on the internal DeviceNET controller board) to the "ON" position.
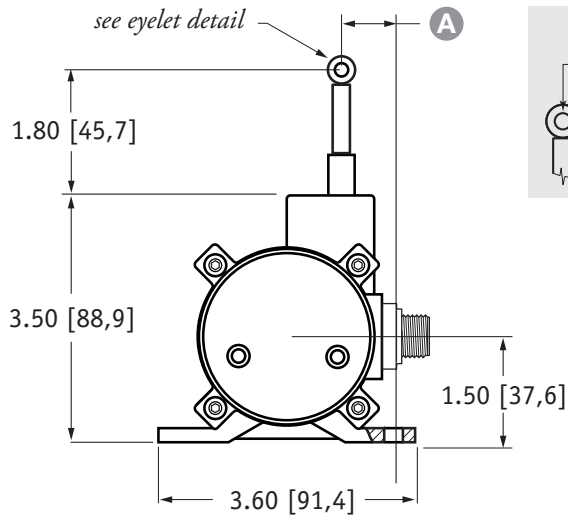
 = "ON" (resistor active)

= "OFF" (resistor not active)
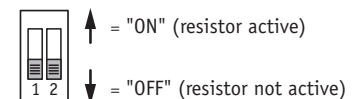
DeviceNET Controller Board and DIP Switch Location

bus termination resistor switches

address / baud rate switches

to gain access to the controller board, remove four Allen-Head Screws and remove rear cover

internal dip switches & controller board

Outline Drawing:

see eyelet detail

A

1.80 [45,7]

3.50 [88,9]

1.50 [37,6]

3.60 [91,4]

eyelet detail

Ø.191 [4,19]*
Ø.375 [9,52]**
.165 [4,19]**

0.99 [25,1]

0.08 [2,0]

2.49 [63,3]

1.30 [33,3]

5.56 [141,2] max.

0.60 [15,2]

3.00 [76,2]

Ø.27 [6,8] thru
(4 places)

1.64 [41,6]

RANGE	**A**
2", 10"	1.16 [29,5]
5", 25", 50"	0.66 [16,8]
15"	0.99 [25,7]
20", 40"	0.85 [21,6]
30", 60"	0.52 [13,3]
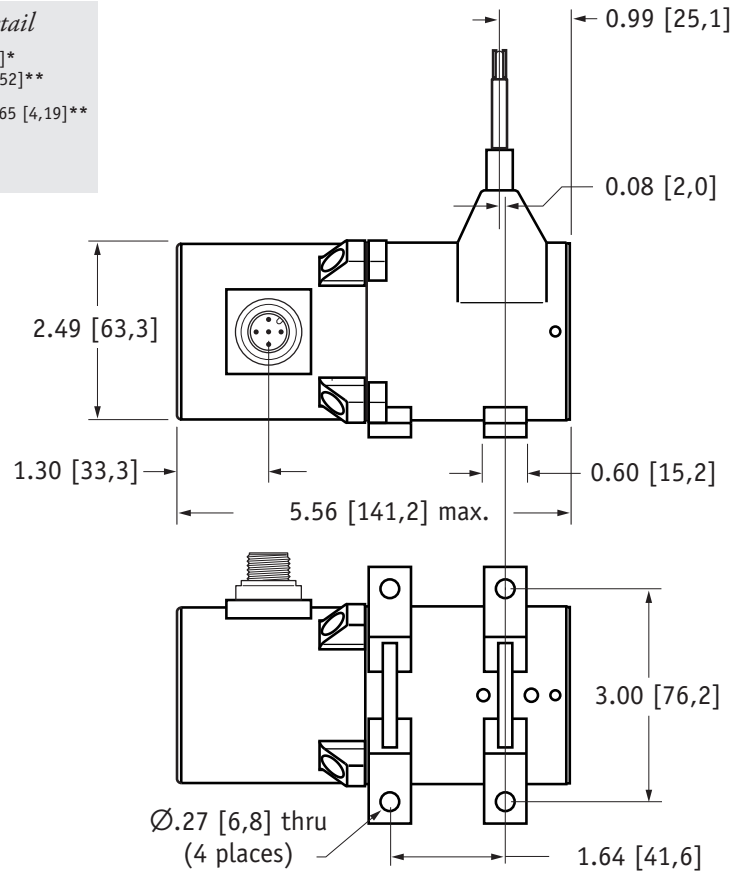
DIMENSIONS ARE IN INCHES [MM]
tolerances are ±0.02 in. [±0,5 mm] unless otherwise noted

note: *tolerance = +.005 –.001 [+.13 –.03]   **tolerance = +.005 –.005 [+.13 –.13]

Ordering Information:

Model Number:

PT8DN -___ __ __ __ __ - __ __ __

order code: Ⓡ Ⓐ Ⓑ Ⓒ Ⓓ Ⓔ Ⓕ Ⓖ

Full Stroke Range:

Ⓡ *order code:*	**2**	**5**	**10**	**15**	**20**	**25**	**30**	**40**	**50**	**60**
full stroke range, min:	2 in.	5 in.	10 in.	15 in.	20 in.	25 in.	30 in.	40 in.	50	60
accuracy (% of f.s.):	1.00%	1.00%	0.15%	0.15%	0.15%	0.15%	0.15%	0.10%	0.10%	0.10%
potentiometer cycle life*:	2.5×10^6	2.5×10^6	5×10^5	5×10^5	5×10^5	5×10^5	5×10^5	2.5×10^5	2.5×10^5	2.5×10^5

*–1 cycle is defined as the travel of the measuring cable from full retraction to full extension and back to full retraction

Enclosure Material:

Ⓐ *order code:*	**AL**	**SS**	**316**
	powder-painted aluminum	303 stainless steel	316 stainless steel

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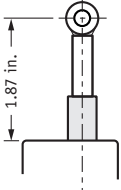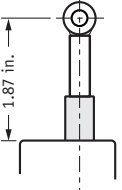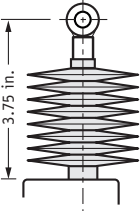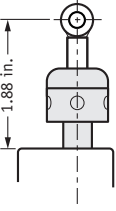
Measuring Cable:

ⓑ order code:	N34	S47	S31	V62
cable construction:	Ø.034-inch nylon-coated stainless steel rope	Ø.047-inch bare stainless steel rope	Ø.031-inch bare stainless steel rope	Ø.058-inch PVC jacketed vectra fiber rope
available ranges:	*all ranges*	*5, 15, 20, 25, 30-inch only*	*40, 50, 60-inch only*	*thru 30 inches only*
general use:	indoor	outdoor, debris, high temperature	outdoor, debris, high temperature	high voltage or magnetic field

Measuring Cable Tension:

ⓒ order code:	T1	T2	T3
	standard tension	medium tension	high tension
2, 10-inch:	39 oz.	65 oz.	116 oz.
15-inch:	26 oz.	43 oz.	77 oz.
20, 40-inch:	20 oz.	33 oz.	60 oz.
5, 25, 50-inch:	16 oz.	26 oz.	47 oz.
30, 60-inch:	13 oz.	22 oz.	40 oz.

full stroke range cable tension specifications

tension tolerance: ± 50%

	maximum acceleration	*maximum acceleration*	*maximum acceleration*
aluminum enclosure:	15 g	25 g	40 g
stainless steel enclosure:	6 g	12 g	18 g

Cable Guide:

ⓓ order code:	CG	SS	CB*	BR
	standard cable guide	stainless steel cable guide	polyurethane cable guide	integral cable brush

1.87 in.   1.87 in.   3.75 in.   1.88 in.

*note: all ranges up to 25 inches only

Baud Rate:

ⓔ order code:	125	250	500
	125 kbaud	250 kbaud	500 kbaud
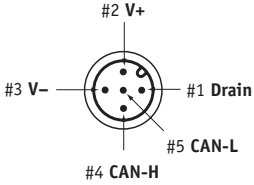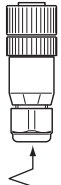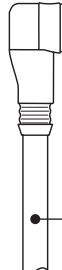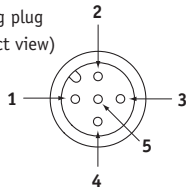
Terminating Resistor:

ⓕ order code:	TR	NR
	terminating resistor	no terminating resistor

Ordering Information (cont.):

Electrical Connection:

ⓖ order code:	**blank**	**MC5**	**SC5**	**NC5**
	5-pin micro-connector *(no mating plug supplied)*	5-pin micro-connector w/ mating plug	5-pin micro-connector and 5 meter length cordset w/straight mating plug	5-pin micro-connector and 5 meter length cordset w/90° mating plug

#2 **V+**

#3 **V–**   #1 **Drain**

#5 **CAN-L**

#4 **CAN-H**

connector
(contact view)

0.16" - 0.32" OD Cable (THIN)

length: 16ft [5M]
cable: Thin

length: 16ft [5M]
cable: Thin

mating plug
(contact view)

2

1   3

5

4

pin	signal	wire color
1	drain	brown
2	V+	white
3	V-	blue
4	Can-H	black
5	Can-L	grey